

# C E R T I F I C A T E



awarded to

**Böllhoff Produktion GmbH & Co.KG**  
Archimedesstraße 1-4  
33649 Bielefeld  
Germany

**TÜV Rheinland Italia S.r.l.**

confirms, as an IRIS approved certification body, that the Management System of the above organization has been assessed and found to be in accordance with the

**International Railway Industry Standard (IRIS)**  
**Revision 01, November 2007**

for the product category

**Certification**  
Single railway components

Scope of supply

**Manufacturer of fasteners including service and product design / development**

Date of the audit: 07.05.2009

Date of issue of the certificate: 18.06.2009

Certificate valid until: 17.06.2012

Current date: 18.06.2009

Certificate-Register-No.: 39 10 001 0904

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Enclosure 1 of Certificate No.: 39 10 001 0904

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Germany



**The location is supported by the following remote locations:**

Address	Scope / Process
Böllhoff GmbH Archimedesstraße 1-4 33649 Bielefeld / Deutschland	Logistics, Purchasing, Quality inspection, First article inspection
Böllhoff GmbH Handelsstraße 10 04420 Markranstädt / Deutschland	Sales, Logistics, Quality inspection
Böllhoff Verbindungstechnik GmbH Archimedesstraße 1-4 33649 Bielefeld / Deutschland	Sales, Design, Laboratory inspection

  
Signature

**IRIS**  
Certification